



CUMMINS ENGINE COMPANY, INC

Columbus, Indiana 47201

ENGINE PERFORMANCE CURVE

Basic Engine Model:
VTA28-G5

Curve Number:
FR-5122

Page
No.

Engine Critical Parts List:
CPL: 1651

Date:
9Sept96

Displacement : **28.0 litre (1710 in³)**

Bore : **140 mm (5.5 in.)** Stroke : **152 mm (6.0 in.)**

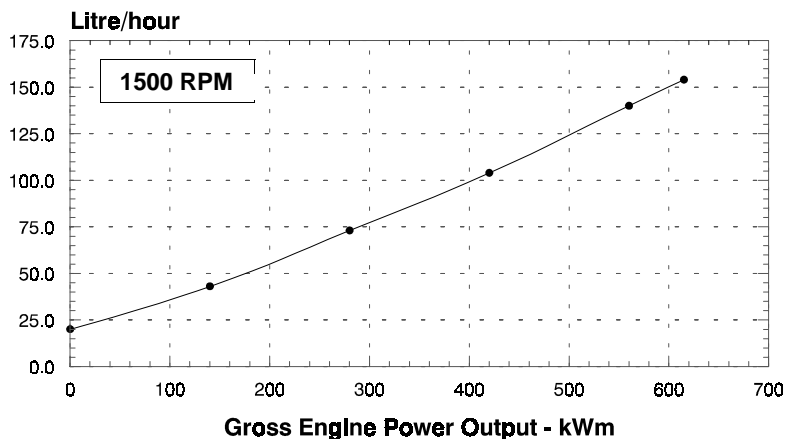
No. of Cylinders : **12**

Aspiration : **Turbocharged and Aftercooled**

Engine Speed RPM	Standby Power		Prime Power		Continuous Power	
	kWm	BHP	kWm	BHP	kWm	BHP
1500	615	825	560	750	492	660
1800	671	900	608	815	504	675

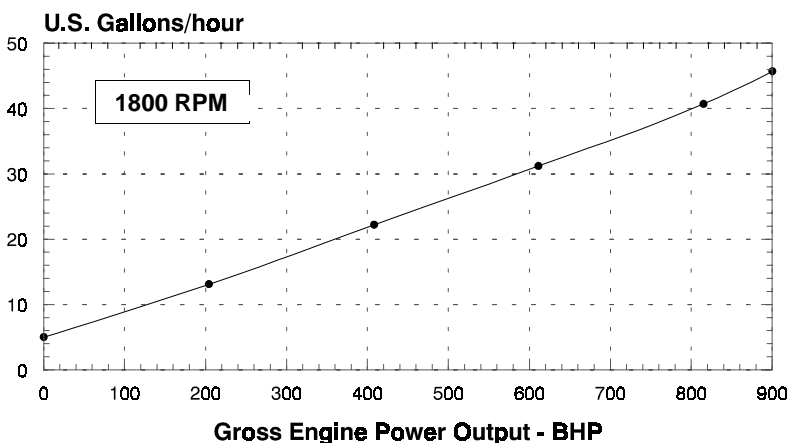
Engine Performance Data @ 1500 RPM

OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	BHP	kg/ kWm-h	lb/ BHP-h	litre/ hour	U.S. Gal/ hour
STANDBY POWER						
100	615	825	0.213	0.351	154	40.8
PRIME POWER						
100	560	750	0.213	0.350	140	37.0
75	420	563	0.211	0.347	104	27.5
50	280	375	0.222	0.365	73	19.3
25	140	188	0.61	0.427	43	11.3
CONTINUOUS POWER						
100	492	660	0.202	0.345	122	32.1



Engine Performance Data @ 1800 RPM

OUTPUT POWER			FUEL CONSUMPTION			
%	kWm	BHP	kg/ kWm-h	lb/ BHP-h	litre/ hour	U.S. Gal/ hour
STANDBY POWER						
100	671	900	0.219	0.361	173	45.7
PRIME POWER						
100	608	815	0.215	0.355	154	40.7
75	456	611	0.220	0.363	118	31.2
50	304	408	0.235	0.386	84	22.2
25	152	204	0.280	0.456	50	13.1
CONTINUOUS POWER						
100	504	675	0.216	0.356	128	33.9



CONVERSIONS: (Litres = U.S. Gal x 3.785) (Engine kWm = BHP x 0.746) (U.S. Gal = Litres x 0.2642) (Engine BHP = Engine kWm x 1.34)

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

D.K. Trueblood

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

The engine may be operated at:

1800 RPM up to 4,000 ft (1220 m) and 104° F (40° C) without power deration.

1500 RPM up to 4,000 ft (1220 m) and 104° F (40° C) without power deration.

For sustained operation above these conditions, derate by 4% per 1,000 ft (300 m), and 1% per 10° F (2% per 11° C).

Cummins Engine Company, Inc.

Engine Data Sheet

ENGINE MODEL : **VTA28-G5**

CONFIGURATION NUMBER : D153103DX02

DATA SHEET : DS-4886-B

DATE : 9Sept96

PERFORMANCE CURVE : FR-5122

INSTALLATION DIAGRAM

- Fan to Flywheel : 3626364
- Heat Exchanger Cooled : N.A.

CPL NUMBER

- Engine Critical Parts List : 1651

GENERAL ENGINE DATA

Type	4-Cycle; 40° Vee; 12-Cylinder Diesel
Aspiration	Turbocharged and Aftercooled
Bore x Stroke	5.5 x 6.0 (140 x 152)
Displacement	1710 (28.0)
Compression Ratio	13.1 : 1

Dry Weight

Fan to Flywheel Engine.....	— lb (kg)	6395	(2900)
Heat Exchanger Cooled Engine.....	— lb (kg)	6571	(2980)

Wet Weight

Fan to Flywheel Engine.....	— lb (kg)	6725	(3050)
Heat Exchanger Cooled Engine.....	— lb (kg)	7012	(3180)

Moment of Inertia of Rotating Components

• with FW 5013 Flywheel	— lb _m • ft ² (kg • m ²)	256	(10.8)
• with FW — Flywheel	— lb _m • ft ² (kg • m ²)		
Center of Gravity from Rear Face of Flywheel Housing (FH 5020)	— in (mm)	33.7	(856)
Center of Gravity Above Crankshaft Centerline	— in (mm)	14.0	(356)
Maximum Static Loading at Rear Main Bearing.....	— lb (kg)	1950	(885)

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Block	— lb • ft (N • m)	1000	(1356)
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EXHAUST SYSTEM

Maximum Back Pressure.....	— in Hg (mm Hg)	3	(76)
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AIR INDUCTION SYSTEM

Maximum Intake Air Restriction

• with Dirty Filter Element.....	— in H ₂ O (mm H ₂ O)	25	(635)
• with Normal Duty Air Cleaner and Clean Filter Element.....	— in H ₂ O (mm H ₂ O)	10	(254)
• with Heavy Duty Air Cleaner and Clean Filter Element.....	— in H ₂ O (mm H ₂ O)	15	(381)

COOLING SYSTEM

Coolant Capacity — Engine Only	— US gal (liter)	21.2	(80)
— with HX 5149 Heat Exchanger.....	— US gal (liter)	35.0	(132)

Maximum Coolant Friction Head External to Engine — 1800 rpm.....	— psi (kPa)	10	(69)
— 1500 rpm.....	— psi (kPa)	8	(55)

Maximum Static Head of Coolant Above Engine Crank Centerline.....	— ft (m)	60	(18.3)
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Standard Thermostat (Modulating) Range	— °F (°C)	180 - 200	(82 - 93)
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Minimum Pressure Cap	— psi (kPa)	10	(69)
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Maximum Top Tank Temperature for Standby / Prime Power	— °F (°C)	220 / 212	(104 / 100)
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Minimum Raw Water Flow @ 90°F to HX 5149 Heat Exchanger	— US gpm (liter / min)	61	(231)
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Maximum Raw Water Inlet Pressure at HX 5149 Heat Exchanger	— psi (kPa)	150	(1034)
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LUBRICATION SYSTEM

Oil Pressure @ Idle Speed.....	— psi (kPa)	20	(138)
@ Governed Speed	— psi (kPa)	50 - 90	(345 - 621)

Maximum Oil Temperature	— °F (°C)	250	(121)
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Oil Capacity with OP 5127 Oil Pan : High - Low	— US gal (liter)	18 - 16	(68 - 61)
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Total System Capacity (including Bypass Filter)	— US gal (liter)	21.9	(83)
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Angularity of OP 5127 Oil Pan — Front Down		30°
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— Front Up		35°
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— Side to Side.....		35°
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FUEL SYSTEM

Type Injection System.....	Direct Injection Cummins PT	
Maximum Restriction at PT Fuel Injection Pump — with Clean Fuel Filter	— in Hg (mm Hg)	4.0 (102)
— with Dirty Fuel Filter	— in Hg (mm Hg)	8.0 (203)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head).....	— in Hg (mm Hg)	6.5 (165)
Maximum Fuel Flow to Injection Pump.....	— US gph (liter / hr)	89 (337)

ELECTRICAL SYSTEM

Cranking Motor (Heavy Duty, Positive Engagement)	— volt	24
Battery Charging System, Negative Ground	— ampere	35
Maximum Allowable Resistance of Cranking Circuit.....	— ohm	0.002
Minimum Recommended Battery Capacity		
• Cold Soak @ 50 °F (10 °C) and Above	— 0°F CCA	1200
• Cold Soak @ 32 °F to 50 °F (0 °C to 10 °C).....	— 0°F CCA	1280
• Cold Soak @ 0 °F to 32 °F (-18 °C to 0 °C).....	— 0°F CCA	1800

COLD START CAPABILITY

Minimum Ambient Temperature for Aided (with Coolant Heater) Cold Start within 10 seconds	— °F (°C)	50 (10)
Minimum Ambient Temperature for Unaided Cold Start.....	— °F (°C)	40 (4)

PERFORMANCE DATA

- All data is based on:
- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
 - Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
 - ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 100 kPa (29.53 in Hg)	Air Temperature : 25 °C (77 °F)
Altitude : 110 m (361 ft)	Relative Humidity : 30%

Steady State Stability Band at any Constant Load	— %	+/- 0.25
Estimated Free Field Sound Pressure Level of a Typical Generator Set;		
Excludes Exhaust Noise; at Rated Load and 7.5 m (24.6 ft); [1800 / 1500 RPM].....	— dBA	90 / 90
Exhaust Noise at 1 m Horizontally from C _L of Exhaust Pipe Outlet Upwards at 45° [1800 / 1500 RPM].....	— dBA	112 / 112

Governed Engine Speed.....	— rpm
Engine Idle Speed	— rpm
Gross Engine Power Output.....	— BHP (kW _m)
Brake Mean Effective Pressure.....	— psi (kPa)
Piston Speed.....	— ft / min (m / s)
Friction Horsepower	— HP (kW _m)
Engine Water Flow at Stated Friction Head External to Engine:	
• 3 psi Friction Head	— US gpm (liter / s)
• Maximum Friction Head.....	— US gpm (liter / s)

Engine Data with Dry Type Exhaust Manifold

Intake Air Flow	— cfm (liter / s)
Exhaust Gas Temperature.....	— °F (°C)
Exhaust Gas Flow	— cfm (liter / s)
Radiated Heat to Ambient	— BTU / min (kW _m)
Heat Rejection to Coolant.....	— BTU / min (kW _m)
Heat Rejection to Exhaust	— BTU / min (kW _m)

	STANDBY		PRIME POWER	
	60 hz	50 hz	60 hz	50 hz
Governed Engine Speed.....	1800	1500	1800	1500
Engine Idle Speed	575 - 650	575 - 650	575 - 650	575 - 650
Gross Engine Power Output.....	900 (671)	825 (615)	815 (608)	750 (560)
Brake Mean Effective Pressure.....	232 (1599)	254 (1751)	210 (1448)	232 (1599)
Piston Speed.....	1800 (9.1)	1500 (7.6)	1800 (9.1)	1500 (7.6)
Friction Horsepower	105 (78)	75 (56)	105 (78)	75 (56)
Engine Water Flow at Stated Friction Head External to Engine:				
• 3 psi Friction Head	236 (14.9)	194 (12.2)	236 (14.9)	194 (12.2)
• Maximum Friction Head.....	212 (13.4)	173 (10.9)	212 (13.4)	173 (10.9)
Intake Air Flow	2280 (1076)	1860 (878)	2065 (975)	1750 (826)
Exhaust Gas Temperature.....	935 (502)	945 (507)	885 (474)	920 (493)
Exhaust Gas Flow	5040 (2379)	4340 (2048)	4635 (2188)	4210 (1987)
Radiated Heat to Ambient	5950 (105)	5325 (94)	5250 (92)	4795 (84)
Heat Rejection to Coolant.....	26065 (458)	21610 (380)	20985 (369)	19310 (339)
Heat Rejection to Exhaust	28920 (508)	26805 (471)	26710 (469)	24015 (422)

N.A. - Data is Not Available

N/A - Not Applicable to this Engine

TBD - To Be Determined

ENGINE MODEL : VTA28-G5

DATA SHEET : DS-4886-B

DATE : 9Sept96

CURVE NO. : FR-5122

CUMMINS ENGINE COMPANY, INC.

Columbus, Indiana 47202-3005